

1-component silicone sealant based on oxime, neutral cross-linking, MEKO-free

For indoor and outdoor application

Characteristic:

- **Compatible with insulating glass edge bond sealing based on silicone**
Problem-free application with insulating glasses
- **Compatible with PVB sheets according to ift guideline DI-02/1**
Suitable for processing VSG
- **Non-corrosive**
No (oxidation) corrosion on unprotected metal surfaces
- **Very good adhesion on many substrates even without primer**
Often primerless processing possible, see primer table in technical data sheet
- **User-friendly matt surface**
Creates an invisible joint pattern
- **Long skin-formation**
Long processing time
- **High resistance to notches, tension and tearing**
Resistant to high mechanical stresses
- **Excellent weathering, ageing and UV-resistance**
For long-lasting indoor and outdoor applications

Fields of application:

- Specially developed for the weather sealing of structural glazing, angled glazing, timber-glass-composite elements, roof glazing and conservatories
- Suitable for sealing glazing units
- Suitable for joints on insulating glass units

Standards and tests:

- Tested according to EN 15651 – Part 1: F EXT-INT CC 25 LM
- Tested according to EN 15651 – Part 2: G CC 25 LM
- According to the requirements of DIN 18540-F
- According to the requirements of ISO 11600 F 25 LM
- Suitable for applications according to IVD instruction sheet no. 22+31+35 (IVD = German industry association sealants)
- Classification according to building certification systems, see the sustainability data sheet
- French VOC-emission class A+
- Tested fire behaviour in accordance with EN 13501: class E

Important information:

Before applying this product the user has to ensure that the materials in the area of contact (solid, liquid and gaseous) are compatible with it and also amongst each other and do not damage or alter (e. g. discolour) each other. As for the materials that will be used at a later stage in the surrounding area of the product the user has to clarify beforehand that the substances of content or evaporations do not lead to an impairment or alteration (e. g. discolouration) of the product. In case of doubt the user should consult the respective manufacturer of the material.

During the curing process of the material reaction products of the crosslinker are released.

Ensure good ventilation during application and curing.

The required vulcanization time prolongs with increasing thickness of the silicone layer. One-component silicones are not suitable for full-area bonding, unless there are specific structural conditions that require such full-area application. If one-component silicones are to be used for thickness layers of more than 15 mm please contact our technical department beforehand.

If using smoothing agent remove the remaining water streaks on the adjoining surfaces immediately after sealing. If the surfaces are cleaned at a later time, permanent streaks may remain.

Technical properties:

| | |
|---|---------------|
| Skin-forming time at 23 °C/50 % RH [minutes] | ~ 15 |
| Curing in 24 hours at 23 °C/50 % RH [mm] | ~ 2 - 3 |
| Processing temperature from/to [°C] | + 5 / + 40 |
| Viscosity at 23 °C | pasty, stable |
| Density at 23 °C according to ISO 1183-1 [g/cm ³] | ~ 1,2 |
| Shore-A-hardness according to ISO 868 | ~ 30 |
| Permissible movement capability [%] | 25 |
| Stress expansion modulus at 100 % according to ISO 37, S3A [N/mm ²] | ~ 0,4 |
| Tensile expansion according to ISO 37, S3A [%] | ~ 600 |
| Tensile strength according to ISO 37, S3A [N/mm ²] | ~ 1,6 |
| Temperature resistance from/to [°C] | - 40 / + 180 |
| Shrinkage of volume according to ISO 10563 [%] | ~ 6 |
| Shelf life at 23 °C/50 % RH for cartridge/foil bag [months] | 12 |
| Shelf life at 23 °C/50 % RH for pail/drum [months] | 6 |

These data are not suitable for the issue of specifications. Please contact OTTO-CHEMIE before issuing specifications.

Pretreatment:

All adherent surfaces must be clean and any contaminant such as release agents, preserving agents, grease, oil, dust, water, old adhesives or sealants and other substances which could affect adhesion, should be removed. Cleaning of non-porous substrates: Apply OTTO Cleaner T (airing time approx. 1 minute) using a clean, lint-free cotton cloth. Cleaning porous substrates: Clean surfaces with steel-wire brush e. g. or a grinding disk to remove loose particles.

The adherent surfaces have to be clean, free from fat, dry and sustainable.

Primer Table:

The demands on elastic sealings and bondings depend on the respective exterior influences. Extreme fluctuations in temperature, tensile or shear forces, repeated contact with water etc. demand high requirements of a bonding. In such cases it is advisable to apply primer according to the recommendations of our technical department (e. g. +OTTO Primer 1216) in order to achieve a resilient bonding.

The OTTO Primer 1215, 1217 and 1218 are subject to the obligation to inform and to keep records according to the German Regulation of Chemical Interdiction (amongst others prohibition of self service) since 01.11.2005. Please observe the Technical Data Sheets (<http://www.otto-chemie.de/en/data-sheets-certificates>).

| | |
|---|----------|
| Acrylic glass/PMMA | T |
| Aluminium | + |
| Aluminium anodized | + |
| Aluminium powder-coated | 1101 / T |
| Aluminium powder-coated (contains teflon) | T |
| Concrete | + / 1215 |
| Chrome | + |
| Stainless steel | + |
| Sintered / enamelled surfaces | + |
| Glass | + / 1226 |
| Glass, coated | + / T |
| Wood, painted (solvent systems) | + |
| Wood, painted (aqueous systems) | + |
| Wood, varnished (solvent systems) | + |
| Wood, varnished (aqueous systems) | + |
| Wood, untreated | 1215 (1) |
| Ceramic, glazed | + |

| | |
|---------------------------------------|----------|
| Ceramics, unglazed | + |
| Copper | + (2) |
| Melamine resin panels | 1225 / T |
| Brass | + (2) |
| Polycarbonate | T |
| Polyester | + |
| Polyethylene (PE) | - |
| Polypropylene | T |
| Porcelain-coated surfaces | + |
| PVC unplasticized | 1217 |
| PVC-soft-foils | 1217 |
| Teflon® (PTFE, Polytetrafluorethylen) | - |
| Zinc, galvanised iron | + |

1) Upon high exposure to water please contact our Technical Department.

2) The reaction of neutral silicone with non-ferrous metals, such as copper, brass, etc. is possible. Upon curing unblocked air admission is necessary.

+ = good adherence without primer

- = not suitable

T = Test/pilot test advised

Application information:

Closed-cell PE back-up foam should be inserted into the joint in order to avoid 3-flank-adhesion. The joint dimension must be chosen in a way, for the maximum joint movement (expansion and compression) not to exceed +/- 25 % of the joint width. Due to the many possible influences during and after application, the customer always has to carry out trials first. Please observe the recommended shelf life which is printed on the packaging. We recommend to store our products in unopened original packagings dry (< 60 % RH) at temperatures of +15 °C up to +25 °C. If the products are stored and / or transported at higher temperatures / air humidity for longer periods (some weeks), a diminution of durability or a change of material characteristics may arise.

Packaging:

| | 310 ml cartridge | 580 ml aluminium foil bag |
|--------------------------|------------------|---------------------------|
| black | S7-04-C04 | S7-08-C04 |
| Packaging unit | 20 | 20 |
| Pieces per pallet | 1200 | 600 |

Safety precautions:

Please observe the material safety data sheet. After curing the product is completely odourless.

Disposal:

Information about disposal: Please refer to the material safety data sheet.

Brand information:

Teflon® is a registered brand of The Chemours Company FC, LLC, Wilmington Del., US

Warranty information:

All information in this publication is based on our current technical knowledge and experience. However, since conditions and methods of use and application of our products are beyond our control, we suggest that you test the product before final use. Information given in this technical data sheet and explanations of OTTO-CHEMIE in connection with this technical data sheet (e.g. service description, reference to DIN regulations etc.) is not to be seen as a warranty. Warranties require a separate written declaration of OTTO-CHEMIE to prove their validity. The characteristics stated in this data sheet define the characteristics of the article broadly and conclusively. Suggestions of use are not to be taken as confirmation of the appropriateness for the recommended intended use. We reserve the right to alter the product, adjusting it according to technical progress and new developments. We are at your disposal both for inquiries as well as specific application problems. If a governmental approval or clearance is necessary for the application of our products, the user is responsible for the obtainment of such. Our recommendations do not excuse the user from the obligation to take into consideration the possibility of



infringement of third parties' rights and - if necessary - resolving it. For the rest our general terms and conditions apply, in particular regarding a possible liability for defects. You can find our general terms and conditions on our homepage: <http://www.otto-chemie.de/en/terms-and-conditions>

